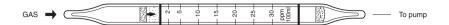
N, N-DIMETHYL FORMAMIDE



1. PERFORMANCE

: 2-30 ppm 1-5 ppm 1) Measuring range Number of pump strokes 1(100ml) $2(200m\ell)$ 2) Sampling time 1 minute/1 pump stroke 3) Detectable limit $0.2 \text{ ppm} (200 \text{m} \ell)$

4) Shelf life 2 years 5) Operating temperature 10 ~ 40 ℃

Necessary $(0 \sim 20 \, ^{\circ}\text{C})$ (See "TEMPERATURE CORRECTION TABLE") 6) Temperature compensation:

Direct reading from the scale calibrated by 1 pump stroke 7) Reading

8) Colour change : Pale purple → Pale yellow

2. RELATIVE STANDARD DEVIATION

RSD-low: 10% RSD-mid.: 5% RSD-high: 5%

3. CHEMICAL REACTION

By reacting with alkali, Amine is produced. Further, PH indicator is discoloured by reacting together with phosphoric acid.

 $HCON(CH_3)_2 \rightarrow HN(CH_3)_2$

 $2HN(CH_3)_2 + H_3PO_4 \rightarrow ((CH_3)_2NH_2)_2HPO_4$

4. CALIBRATION OF THE TUBE

DIFFUSION TUBE METHOD

5. INTERFERENCE AND CROSS SENSITIVITY

| Substance | | Interference | ppm | Coexistence |
|-----------------|-------|---|------|----------------------------|
| Sulphur dioxide | FIG.1 | The accuracy of readings is not affected. | 200 | Lower readings are given. |
| Carbon dioxide | FIG.2 | " | 0.1% | " |
| Chlorine | | " | | |
| Ammonia | | Similar stain is produced. | | Higher readings are given. |
| Amines | | " | " | " |
| Hydrazine | | " | " | " |

(NOTE)

When the concectration is below 5 ppm, 2 pump strokes can be used to determine the lower concentration. Following formula is available for the actual concentration.

Actual concentration = $1/2 \times$ Temperature corrected value

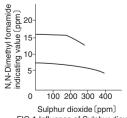
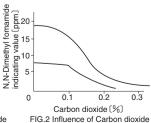


FIG.1 Influence of Sulphur dioxide



TEMPERATURE CORRECTION TABLE

| Tube | Corrected Concentration (ppm) | | | | |
|-------------------|-------------------------------|-----------------|-----------------------|--|--|
| Readings (ppm) | 10 ℃ (50 °F) | 15 ℃ (59 °F) | 20-40°C (68-104°F) | | |
| 30 | 81 | 40 | 30 | | |
| 25 | 67 | 33 | 25 | | |
| 20 | 54 | 27 | 20 | | |
| 15 | 40 | 20 | 15 | | |
| 10 | 27 | 13 | 10 | | |
| 5 | 13 | 7 | 5 | | |
| 2 | 5 | 3 | 2 | | |